



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6795590-3A
Job Sheet 188390



Part No: RB6795590-3A

Job Qty: 8 pcs

Part Name: FINGER TIP, BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 1/30/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB6795590 Rev.8 IPP Rev. A 19.01.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs	1/30/19	1/30/19	0.00	0.00	Purchasing - 1		JAN 31 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	8 pcs	1/30/19	1/30/19	0.00	0.00	Packaging 2 - 1 - B4B		JAN 31 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 5 - B4B		
120	QC 6	8 pcs	1/30/19	1/30/19	0.00	0.00	QC 6 - 38		JAN 31 2019
							QC 6 - 42		
							QC 6 - 9		
							QC 6 - 68		
130	Packaging 3-1 - Stock - B4B	8 pcs	1/30/19	1/30/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - SA	8 pcs	1/30/19	1/30/19	0.00	0.00	QC 21 - SA - 21		

Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS; P/O 042212 - Manufacture RB6795590-3A as per DWG.

Descriptions: -Certificate of Conformity is required

110 - Certificate of Conformity is required

x8

Patrick Lussier

Jan 09, 2019.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6795590-3AP	FINGER TIP	8 pcs (1 ea)	100-Purchasing	5149910

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6795590-3AP	8	2	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S149917



Part: RB6795590-3A

Job No: 188390

Serial No/Batch: S149917

Revision: 8

Inspector:

Exp Date:

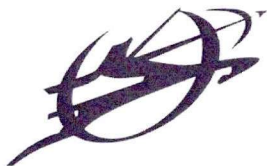
Instructions:

Date: 01/31/19

Part Specifications

Specifications could not be found.

Plex 1/9/19 9:18 AM dart.Lussier.Patrick



Quotation

PHGE Machine Works LLC dba
Arrow Tech Machine Works
29751 E. Enid Rd. Unit C
Eugene, Oregon 97402

Date	Quote #
1/8/2019	186

Phc (541) 780-6938
FA (458) 215-4938
Em atechmachineworks@gmail.com

Customer Details	Payment Terms	Sales Rep
Dart Aerospace	Withing 30 days due net	Gabriel Escobar
	Contact Patrick Lussier	

Quantity	Item	Description	Unit Price	Amount
2	RB6795590-3A REV-8	FINGER TIP	\$ 361.43	\$ 722.86
8	"	"	\$ 127.17	\$ 1,017.36

DAS
38
9-89

Subtotal
Freight
Payment and Credit Applied
Total



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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Order Log

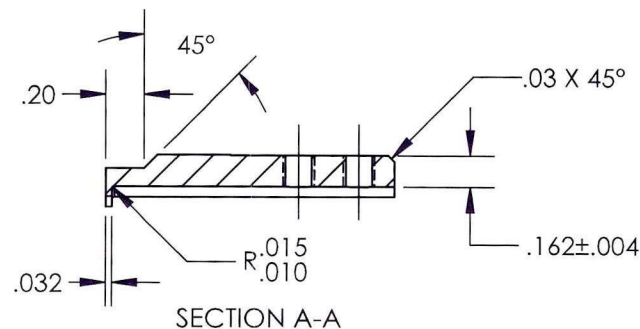
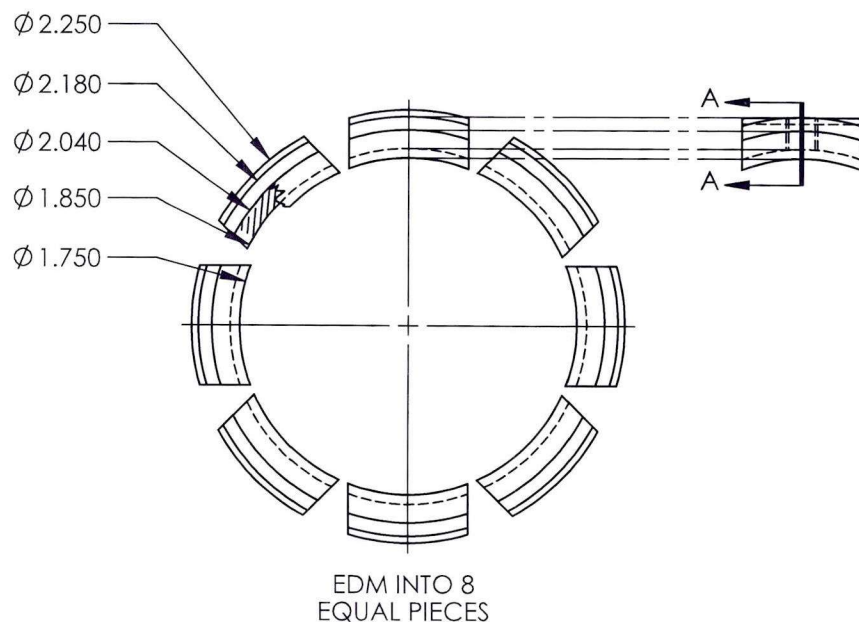
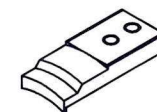
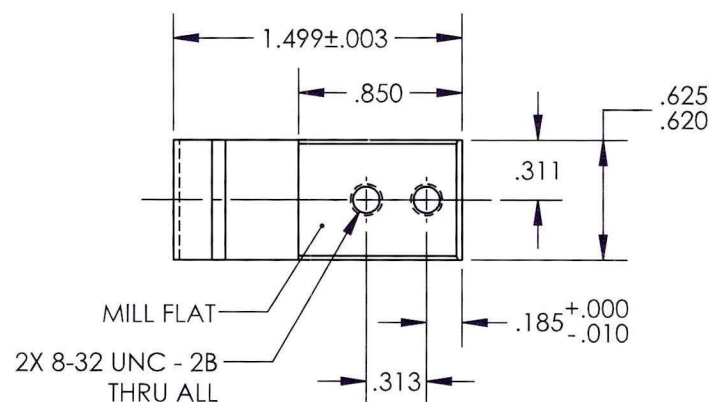
Order No	Order Date	Customer	Ship-To Contact	Part No	Unit Price	Amount	Quantity	Quantity Shipped	Quantity Remaining	Customer Due Date	Ship Date	Customer PO	Status	Type	Priority	Special Comments	Accounting Job No
5858	12/27/18	COCEA01 Oceania Aviation Limited		RB6795590-3A	\$280.00	\$560.00	2	0	2	3/7/19	3/7/19	PO13945	Open	Reactive	Medium	Freight TBA, ship complete, please provide total dims&weight	DAE 36 2-88
1 Orders						Total:	\$560.00										

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHANGED -3A TO EXTRACTING 8 PIECES FROM EACH TUBE.	11/11/2005	WP	DW
2		-3A CORRECTED O.D., & CHANGED .749 TO .812.	2/18/2006	WP	DW
3		-3A CHANGED DIMENSION .812 TO .850.	3/28/2006	WP	DW
4		-3A CHANGED HEAT TREAT TO OPTIMAL SETTING, WAS RC 36-40.	1/8/2008	WP	DW
8	16-0218	-3A ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	11/14/2016	RJC	SM

Wax
Wax
2808US
371#



(-3A)

FINGER TIP

DART AEROSPACE	
TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR	
DWG NO. RB6795590-3A	REV 8
MAT'L S-7	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT RC 55-60	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ±.5°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	ROLLS ROYCE C18 & C20
SCALE 1:1	DATE 4/11/2008
SHEET 3 OF 11	

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		PURCHASE ORDER PO042212 								
Supplier: ARR002-VU Arrow Tech Machine Works 29751 E. Enid Road, Unit C Eugene, OR 97402 USA Phone: 541-780-6938 Fax: 458-215-4938		PO No: PO042212 PO Date: 1/9/19 Due Date: 1/30/19 Purchase Order Revision: Revision Date: Ship-To Contact: Lussier, Patrick Phone: Pymt Terms: Net 30 Freight Terms: Special Comments:										
Ship To:												
Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	188390	RB6795590-3AP		FINGER TIP	Firmed	-	1/30/19	8 pcs	0 pcs	8 pcs	\$127.17/pcs	\$1,017.36
											Grand Total:	\$1,017.36
Order Notes												
Procurement Quality Clauses A005 RIGHT OF ENTRY A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER. (DOCUMENTATION SENT TO DART AEROSPACE) A012 CHEMICAL AND PHYSICAL TEST REPORTS A016 PERSONNEL QUALIFICATION A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE) A026 CERTIFICATION OF MATERIAL CONFORMANCE A041 QUALITY MANAGEMENT SYSTEM A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENT A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM A049 SUPPLIER AWARENESS												
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.												

 DART
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 01/09/19
 63

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042212



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO042212
PO Date: 1/9/19
Due Date: 1/30/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	188390	RB6795590-3AP			FINGER TIP	Firmed -		1/30/19	28 pcs	0 pcs	8 pcs	\$127.17/pcs	\$1,017.36
Grand Total: \$1,017.36													

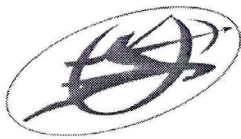
Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 413

Date: 1/29/2019
PO Ref: 042212
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty
8 ✓

Item
FINGER TIP

Part No.
RB6795590-3A ✓

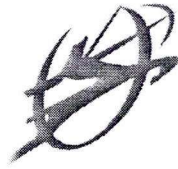
DA:
36
2-8C

Received by: _____

Packaged by: AM

Checked by: G.S.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 042212 ✓

Dated: 1/29/2019

Our Order / Job No: 042212-1AWT

Order Qty: 8 ✓

Part Name: FINGER TIP

Part Number RB6795590-3A ✓

Lot Size: N/A Ship Date: 1/29/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6795590-3A

Rev: 8

Material Size and Type: S-7 STEEL

Material Specifications: STEEL: ASTM A-681-07

Heat Treatment: RC 56-57

Plating/Finish: BLACK OXIDE: QMSI-6.2.2, B.O. REV D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 01/29/19

Signed: 

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

DAZ
38
9-88